



Sleek HS Melamine Topcoat

PRODUCT DESCRIPTION

Indigo Sleek HS Melamine system comprising of Sealer & Topcoat is a quick drying two pack system designed for the protection and beautification of interior furniture & joinery.



PERFORMANCE FEATURES & BENEFITS

- Quick drying
- High-solid formulation for better filling of wood grains
- Extra durable

FINISH

MATT

GLOSS

SILK MATT

MIXING RATIO

9:1 by volume
(9 parts of base : 1 part of hardener)

RECOMMENDED USES

AREA



INTERIOR



EXTERIOR

SURFACES

It can be used on all types of interior wooden substrates like doors, windows, furniture, kitchen cabinets etc.

APPLICATION DETAILS & SURFACE PREPARATION

MIXING



Shake well before use

TOOLS



Brush, Spray

THINNING



* For Brush application:
Sleek Melamine
Brushing Thinner
For Spray application:
Sleek Melamine
Spraying Thinner

THINNING RATIO

Sleek Melamine Thinner -
Brushing -20 -30 %
Sleek Melamine Thinner -
Spraying -30-40 %

SURFACE DRYING TIME



10-15 minutes at 30°C

FILLING



Sleek HS Melamine
Sealer

APPLICATION ENVIRONMENT



Temperature:
10-40 Degree
Humidity: Below 80%

CLEANING



Ensure that the wood is seasoned and the surface is well-dried.

- To remove the oiliness inherent to tannin rich wood such as teak and rose wood, wipe clean with NC thinner.

SURFACE PREPARATION



- Sand the wooden substrate along the grains, sequentially, with abrasive paper from grit numbers 80 to 180.
- The dust, dirt that comes out during the sanding process should be totally removed.
- Apply 2-3 coats of Sleek HS Melamine Sealer depending on the filling required.
- Drying time between coats 3-4 hours & inter-coat sanding using abrasive paper grit number 320.

APPLICATION



Apply 2 coats of Sleek HS Melamine Topcoat by brush / spray with 4-6 hours drying time between coats. Intercoat sanding using abrasive paper grit number 400

SAFETY FEATURES



No added Lead, Mercury or Chromium compounds

TECHNICAL DATA

Coverage	6 - 7 sqm/L/Coat*
Drying Time	4-5 hours
Sheen level	90-95° - Glossy 10-15° - Matt
Flash point	Above 23°C.
Stability of thinned paint	8 to 10 hours pot life
Appearance	Clear
Solids	62+/-1%
Specific gravity	1
Recommended DFT	30 to 35 microns per coat
Viscosity @25°C by Stormer Viscometer	-
Pot life	8-10 hours after base & hardener are mixed at 30°C
Shelf life	36 months
Contrast ratio	NA

*Practical Spreading Rate will vary from the quoted Theoretical Spreading Rate due to factors such as method and condition of application as well as surface roughness.

PRECAUTIONS

- Flammable
- Keep away from heat, sparks etc.
- Use appropriate protection during application.
- Ensure adequate ventilation during application.

POST APPLICATION INSTRUCTIONS

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AVAILABLE PACK SIZE

Available in:



1 L

4 L

20 L

SHADE RANGE

NA



INDIGO

Be surprised!