



## Satin Enamel

### PRODUCT DESCRIPTION

Indigo Satin Enamel is an alkyd based enamel that can be applied on diverse surfaces like wood, metal & concrete. It comes with a soft sheen finish. It can also be applied on exterior surfaces.



### PERFORMANCE FEATURES & BENEFITS

- Rich Feel
- Clean Colours
- Soft Sheen Finish
- Easy to apply

#### FINISH

MATT **SATIN** GLOSS

#### WASHABILITY

NO LOW MEDIUM **HIGH**

### RECOMMENDED USES

#### AREA



INTERIOR



EXTERIOR

#### SURFACES

Wood, Metal & Concrete after appropriate priming

### APPLICATION DETAILS & SURFACE PREPARATION

#### MIXING



Shake well before use

#### TOOLS



Brush, Roller, Spray

#### THINNING



Turpentine

#### THINNING RATIO



15-20% by Volume

#### SURFACE DRYING TIME



Surface Dry in 30 Min.

#### FILLING



Depending on substrate use appropriate fillers

#### APPLICATION ENVIRONMENT



Temperature: 10-40 Degree  
Humidity: Below 70%

#### CLEANING



Clean the surface of loose paint, dust and grease. Wipe clean using turpentine and allow to dry.

#### SURFACE PREPARATION



Ensure that the surface to be painted is free from dust, dirt, grease, loose particles etc. Sand the surface with emery paper 180 and wipe clean. Prime the surface with appropriate primer. Depending on the substrate apply appropriate putty/filler. Sand to smooth surface. Apply another coat of primer and sand with emery paper 320. Wipe clean. Ensure that new surfaces of masonry are cured for at least 8 – 10 weeks.

#### APPLICATION



Apply 2 coats of Indigo Satin Enamel with 6-8 hour between coats. Allow to dry overnight after final coat.

#### SAFETY FEATURES

No added Lead, Mercury or Chromium compounds

## TECHNICAL DATA

<b>Coverage</b>	1 Coat: 16 - 19 sqm / L* 2 Coat: 8 - 9 sqm / L*
<b>Drying Time</b>	6-8 Hrs
<b>Sheen level</b>	30 - 35 at 60 deg
<b>Flash point</b>	>35 deg C
<b>Stability of thinned paint</b>	24Hrs
<b>Appearance</b>	Liquid
<b>Solids</b>	50 - 60 depending on shade
<b>Specific gravity</b>	1.05 - 1.25
<b>Recommended DFT</b>	NA
<b>Viscosity @25°C by Stormer Viscometer</b>	80 - 100 secs
<b>Pot life</b>	NA
<b>Shelf life</b>	24 Months
<b>Contrast ratio</b>	> 98

\*Practical Spreading Rate will vary from the quoted Theoretical Spreading Rate due to factors such as method and condition of application as well as surface roughness.

## PRECAUTIONS

1. Do not over thin
2. Tinted paint needs to be shaken immediately after tinting

## POST APPLICATION INSTRUCTIONS

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## AVAILABLE PACK SIZE

Available in:



## SHADE RANGE

As per shade card.

